

## **ELIXIR - Tuning Fork Level Switch for Liquids**

Version 2.2

Elixir vibrating fork is a level switch for liquids and is used in tanks, containers and pipelines. As a sturdy replacement of conventional float switch, Elixir offers a variety of built-in features non-existant in floats and other switches, e.g. where materials are sticky, corrosive, agitated, splashing, foaming and having uncertain electrical properties. Elixir vibrating fork is suitable for hazardous areas, available with explosion-proof housings certified by CMRI, Dhanbad.

### **Principle**

A specially shaped tuning fork is kept vibrating using piezo-electric elements. Typically, the fork vibrates at its natural frequency. The frequency of oscillation for the tuning fork changes when immersed in liquids. The change in frequency is detected by the microprocessor leading to a switching decision.



Approvals CE Marking, RoHS Compliance, IP66/68 Marking

#### **Features**

- · Less Power Consumption: Less Heat, Long Life
- Universal Power Supply: 18 to 55 V DC,
   90 to 265 V AC on the same terminals
- Application Temperature : Up to 200° C
- Suitable up to 10,000 cP (Detects all Industrial Fluids)
- Compact Size: Less space required
- Extendable probe length from 68 to 3000 mm
- ECTFE & PFA coated
- Hygienic fork & Connection
- Output: 8.2V Namur, SPDT & DPDT Relay type current output, ASI-ASi-3, Actuator Sensor Interface, 4-bit bus
- Calibration Free, independent of material's dielectric properties

## **Applications**

- Pharmaceuticals
- Diary
- Pesticides
- Petrochemicals
- Confectionary
- Distillery
- Packaging

- Brewery
- Textile
- Chemicals
- Cosmetics
- Edible OilFMCG
- Sugar

Power

#### **Parts**

The parts of Elixir is explained in Figure .



Manufacturing Level Instruments & Speed Monitoring Systems

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## **Technical Specifications**

#### **Mechanical Specifications**

#### Housing:

SCUTE: Pressure Die Cast Aluminium weather proof (IP68) FP2C: Pressure Die Cast Aluminium weather & flame proof

for Gas Group IIC, IP66/68

Type: Integral, Remote

Cable Entry: PG 13.5, M20, BSP, NPT

Resonant Frequency (in Air): 400 Hz (100 mm Tines) and 1.6 KHz

(44 mm Tines)

Sensing: Resonating Fork, SS316L/C276

Mounting:

Screwed: 1/2" to 1 1/2" BSP/NPT (M)

Flanged: ANSI, DN, JIS, IS

Probe Length: 68 to 3000 mm

Wetted Parts:

SS304
 Hostolloyc276
 SS316
 PFA Coated
 SS316L
 Halar Coated

Temperature: Up to 200°C

Operating Pressure: Upto 40 bar

#### **Electrical Specifications**

Output: SPDT Relay output 1NO, 1NC (Relay rated at 6 A, 230 V AC for non-inductive load) and PNP output (only for sup-

ply voltage 18V to 35V DC)

Power Consumption : Less than 3 Watts

Fail-safe Setting:

Field selectable (Min : Failsafe Low, Max : Failsafe High)

Response Time: 0.5 seconds

Time Delay Settings: Cover & Uncover Delay: 1 - 25 secs

through DIP switches

Sensitivity Setting: Field Selectable (through toggle switches)

Mains : 90 to 265 V AC at 50/60Hz & 18 to 55 V DC

Switching Indication: Bi-color LED, Red: Alarm, Green: Normal

Minimum Fluid Density: 0.7 gm/cc

Maximum Fluid Viscosity: 10,000 cP

Switching Hysterisis: 5mm (approximate)

Dimensions: Refer Drawings/Customer Support

#### **Product Variant**

#### **ELIXIR**

#### TYPE

• Integral • Remote

#### HOUSING

· Pressure die-cast aluminium

• Weatherproof plastic,PBT-FR & PC,IP68/66

• Die-cast aluminium weather & Flameproof

#### OUTPUT

• SPDT Relay output

DPDT Relay output

• Namur type current output at 8.2V

• ASI

• Two-wire loop powered 8/16mA

#### **POWER SUPPLY**

Universal (18-55 V DC & 90-265 V AC)

• 24 V DC

• 8.2V supplied by Namur isolator

#### SURFACE COATING

• HALAR (ECTFE)

• PFA

#### MOUNTING

• Screwed Thread, BSP/NPT 1/2" - 1 1/2", SS 304/SS 316

• Flange, 1" - 2 1/2", SS 304/SS 316/SS316L, C276

• Tri-clamp

#### VIBRATING FORK

• Tines 44mm, SS 316L

• Tines 100mm, SS 316L

#### **FINISH**

• Standard

• Fully Buffed

Hygienic

## EXTENSION / STANDOFF MATERIAL

• SS 304

• SS 316

• C276

# TEMPERATURE

• Up to 200°C

#### PROBE LENGTH

• 68mm

• 105mm

• 130mm

• 175mm

• 100 to 2000mm

• 200 to 3000mm



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